

IN THE CLAIMS:

Please amend the claims as follows:

Claim 1 (Currently Amended): A method of double color-molding a key top, comprising the steps of:

performing a first shot for injection-molding a light-permeable resin layer, onto which a convex pattern corresponding to a planar shape of a closed loop in a letter, figure, sign, or the like, is transferred; and

performing a second shot for injecting light-shielding resin from a back side of said key top into both ~~said~~ an outer part and ~~said~~ an inner part of said closed loop, which are defined by said convex pattern, to injection-mold said outer part that forms an outer line of said closed loop and said inner part that forms an inner line of said closed loop.

Claim 2 (Currently Amended): A method of double color-molding a key top, comprising the steps of:

closing ~~an~~ a first upper metal mold for a first shot including a core that has a concave portion with ~~[[a]]~~ the concave pattern corresponding to a planar shape of a closed loop in a letter, figure, sign, or the like, and that has a first gate hole for injecting light-permeable resin, and a lower metal mold having a cavity for injecting light-permeable resin;

performing a first shot for injecting light-permeable resin into a first space remaining between said core of said first upper metal mold and said cavity of said lower metal mold through said first gate hole to injection-mold a light-permeable resin layer;

changing said upper metal mold for a the first shot to ~~an~~ a second upper metal mold for a second shot including a second gate holes for injection-molding with the light-shielding resin in each of an outer part that forms an outer line of a said closed loop and an inner part that forms an inner line of said closed loop;

closing said second upper metal mold for ~~[[a]]~~ the second shot and said lower metal mold; and

performing ~~[[a]]~~ the second shot for injecting light-shielding resin into a second space remaining between a core of said second upper metal mold for ~~[[a]]~~ the second shot and said cavity of said lower metal mold through said second gate holes to injection-mold said outer part and said inner part on a back surface of said light-permeable resin layer.

Claim 3 (Currently Amended): The method according to claim 2, wherein the A depth of said concave portion formed on said core of said first upper metal mold for ~~[[a]]~~ the first shot is preferably no less than half of a thickness of said inner part or said outer part.